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Letter of Certification

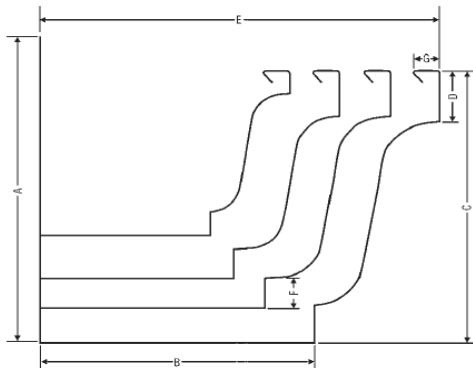
.027 x 11.75 Aluminum Coil 5" Gutter Coil

Spectra Metal Sales, Inc. is a member of the National Coil Coating Association (NCCA) and uses the NCCA and/or the Aluminum Association's standards as guidelines for the physical testing of the material.

- The Aluminum used is alloy 3105-H24 or 3105-H25 which meets the specifications set forth in the "Aluminum Standards and Data 2006" published by the Aluminum Association. The finished gauge of the Aluminum for this coil is .027, +/- .002. The 3105 alloy is building sheet grade consisting of approximately 97% recycled materials
- The Aluminum's inside and outside coating is a thermo polyester paint which is roll coated and baked on per the Paint Manufacturers specifications.
- The paint specifications used for our aluminum gutter coil are as follows:

- Top Dry Film Thickness: .65 +/- .05 mils
- Gloss (60°): 10 +/- 2 Units (varies by color)
- Solvent Resistance: 100 Double rubs (M.E.K.)
- Flexibility: .027 (+/- .002) 2 T Bend minimum
- Impact (N.T.O.): 1-1/2 Times metal thickness in Inch-Lbs (ASTM D 2794)
- Pencil Hardness: F - 2H
- Humidity Resistance: No blistering, loss of adhesion after 1,000 hours exposure to 100% relative humidity. (ASTM D 2247)
- Salt Spray Resistance: No field blistering and no more than 1/16" creep from a score line after neutral salt spray testing for 1,000 Hours (ASTM B 117)

- Made in the USA, using 97% post-consumer material.



Dimensions for Standard Gutter Sizes

LOC. SIZE	A	B	C	D	E	F	G
5K	3 5/8"	3 3/8"	3 5/8"	9/16"	5"	9/16"	1/2"
6K	4 7/8"	3 7/8"	4 5/8"	1"	6"	5/8"	9/16"
7K	5 7/8"	4 9/16"	6"	1"	7"	5/8"	5/8"
8K	7 1/4"	5 3/8"	7"	1"	8"	5/8"	5/8"