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Letter of Certification

.019 Coated Aluminum Drip Edge

Spectra Metal Sales, Inc. is a member of the National Coil Coating Association and uses the NCCA's standards as guidelines for physical testing.

- The Aluminum used is alloy 3105-H15 or 3105-H25 which meets the specifications set forth in the "Aluminum Standards and Data 2006" published by the Aluminum Association. The gauge of the Aluminum for this coil is .019, +/- .002.
- The Aluminum's inside and outside coating is a thermo polyester paint which is roll coated and baked per manufactures specifications.
- The paint specifications used for our smooth white polyester coated trim coil are as follows:

Dry Film Thickness: .80 +/- .05 mils
 Gloss (60°): 10 +/- 2 Units
 Solvent Resistance: 100 Double rubs (M.E.K.)
 Flexibility: .019 (+/- .003) 2 T Bend minimum
 Impact (N.T.O.): 1-1/2 Times metal thickness in Inch-Lbs (ASTM D 2794)
 Pencil Hardness: F - 2H
 Humidity Resistance: No blistering, loss of adhesion after 1,000 hours exposure to 100% relative humidity. (ASTM D 2247)
 Salt Spray Resistance: No field blistering and no more than 1/16" creep from a score line after neutral salt spray testing for 1,000 Hours (ASTM B 117)
 Weathering Resistance: Will withstand ten years outdoor southern exposure in South Florida, without cracking, blistering, splitting or peeling.

Item Code	Item Description	Item Picture	Dimensions	Metal Width	Item Code	Item Description	Item Picture	Dimensions	Metal Width
DED45xx	F 4.5		A: 2 1/2" B: 5/8" C: 1/8" D: 1"	4 1/4"	DED50	F5 Open		A: 2 3/4" B: 3/4" C: 1/8" D: 1 1/8"	4 1/4"
DED5xx	F 5		A: 3 1/4" B: 5/8" C: 1/8" D: 1"	5"	DED550	F5.5 Open		A: 3 1/4" B: 3/4" C: 1/8" D: 1 1/8"	4 3/4"
DED0DExx	ODE		A: 2 1/2" B: 5/8" C: 1/8" D: 2"	5 1/4"	DE212xx	DE212		A: 2 1/8" B: 3/8" C: 1/4" D: 2 1/2"	5 1/2"
DE1875xx	DE1875		A: 2 1/8" B: 3/8" C: 1/4" D: 1 7/8"	4 1/2"	Need	Need		A: 3" B: 3/4" C: 1/8" D: 2 1/8"	5 1/2"
					DED0DE0xx	ODE OPEN			