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Letter of Certification

Spectra's 5" or 6" Drop-In Screen .027 x 5" or 6" Expanded Aluminum Coil

Spectra Metal Sales, Inc. is a member of the National Coil Coating Association (NCCA) and uses the NCCA and/or the Aluminum Association's standards as guidelines for the physical testing of the material.

- The Aluminum used is alloy 3105-H24 or 3105-H25 which meets the specifications set forth in the "Aluminum Standards and Data 2006" published by the Aluminum Association. The finished gauge of the Aluminum for this coil is .027, +/- .002. The 3105 alloy is building sheet grade consisting of approximately 97% recycled materials
- The Aluminum's inside and outside coating is a thermo polyester paint which is roll coated and Baked on per the Paint Manufacturers specifications.
- The paint specifications used for our aluminum gutter coil are as follows:

Top Dry Film Thickness:	.65 +/- .05 mils
Gloss (60°):	10 +/- 2 Units (varies by color)
Solvent Resistance:	100 Double rubs (M.E.K.)
Flexibility:	.027 (+/- .002) 2 T Bend minimum
Impact (N.T.O.):	1-1/2 Times metal thickness in Inch-Lbs (ASTM D 2794)
Pencil Hardness:	F - 2H
Humidity Resistance:	No blistering, loss of adhesion after 1,000 hours exposure to 100% relative humidity. (ASTM D 2247)
Salt Spray Resistance:	No field blistering and no more than 1/16" creep from a score line after neutral salt spray testing for 1,000 Hours (ASTM B 117)

Specifications & features of finished product:

- The overall length is 4 feet, standard 50 pcs per box.
- The Spectra Drop-In screen features a double hem to greatly improve strength and rigidity.
- The Spectra Drop-In screen is locked on the front edge of the gutter using a "C" lock.
- The Spectra Drop-In screen can be fastened with screws onto front lip of the gutter.
- Made in the USA.